

## Abstract

A housing part (10) for a drive unit, as well as a method and mold for manufacturing such a housing part, which housing part (10) is composed of a  
5 first component (11) and has a radial seal (28) formed onto it composed of a second, elastic component (60), which has a radial sealing surface (40) for sealing a housing in a watertight fashion; the housing part (10) and radial seal (28) are produced by means of an injection molding process; at least one riser dome (36) is formed onto the radial seal (28) and extends from the radial sealing  
10 surface (40) in the axial direction (12).